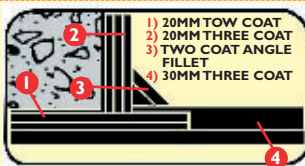
**STAGE 1**

COATED OR UNCOATED CAST-IRON, MILD STEEL OR PITCH FIBRE PIPES, CLEANED AND BRUSHED OVER AREA TO BE COVERED WITH MASTIC ASPHALT. PIPES TO BE TREATED WITH A SUITABLE PRIMER AND SLEEVED WITH TWO COATS OF MASTIC ASPHALT

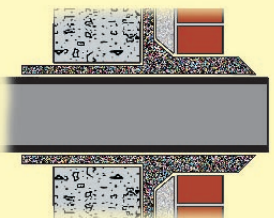
**STAGE 2**

THE SLEEVED PORTION OF THE PIPE TO BE CAST OR BUILT INTO THE STRUCTURE WITH THE MASTIC ASPHALT SLEEVE PROJECTING AT LEAST 75MM BEFORE ANY TANKING IS APPLIED

**STAGE 3**

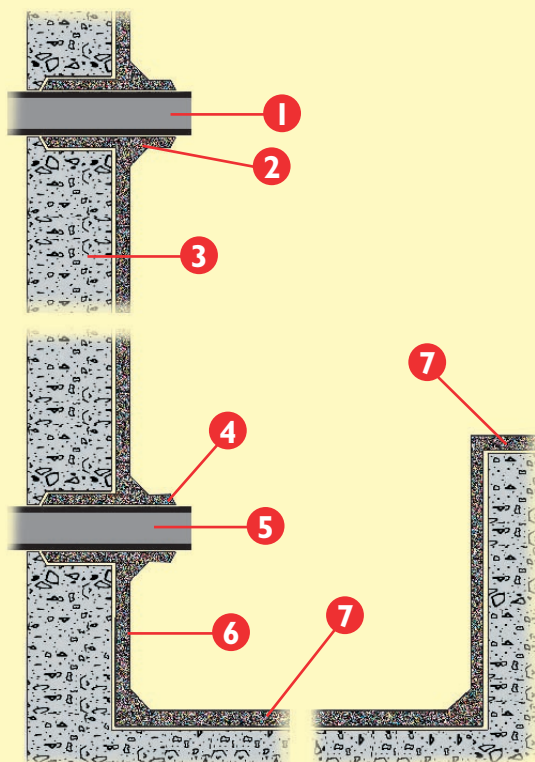
THE MASTIC ASPHALT TANKING IS APPLIED UP TO THE MASTIC ASPHALT SLEEVE WHICH SHOULD BE WARMED AND CLEANED TO ENSURE A SOUND JOINT. ADDITIONAL COATS APPLIED AS A COLLAR OVER THE MASTIC ASPHALT AND PIPE, CLIPPED IF NECESSARY AND COMPLETED WITH THE APPLICATION OF A TWO COAT ANGLE FILLET

NECESSARY AND COMPLETED WITH THE APPLICATION OF A TWO COAT ANGLE FILLET

**STAGE 4**

BUILD PROTECTING WALL IF TANKING IS EXTERNAL, OR LOADING WALL OR SLAB IF TANKED INTERNALLY

TANKING



- 1) PIPE
- 2) MASTIC ASPHALT SLEEVE TO PIPE (SEE DETAIL 7)
- 3) REINFORCED CONCRETE STRUCTURAL WALL AND FLOOR
- 4) MASTIC ASPHALT SLEEVE TO PIPE (SEE DETAIL 7)
- 5) PIPE
- 6) 20MM THREE COAT MASTIC ASPHALT
- 7) 30MM THREE COAT MASTIC ASPHALT