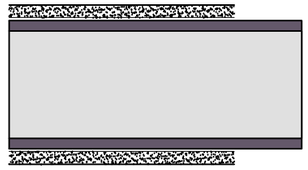
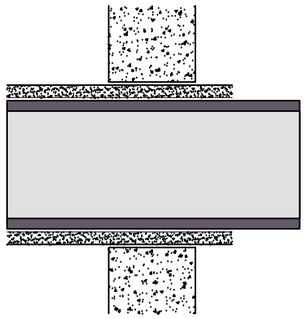
STAGE 1



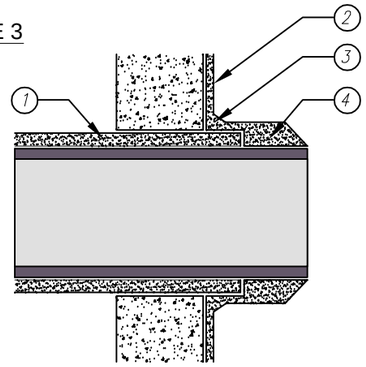
COATED OR UNCOATED CAST-IRON, MILD STEEL OR PITCH FIBRE PIPES, CLEANED AND BRUSHED OVER AREA TO BE COVERED WITH MASTIC ASPHALT. PIPES TO BE TREATED WITH A SUITABLE PRIMER AND SLEEVED WITH TWO COATS OF MASTIC ASPHALT.

STAGE 2



THE SLEEVED PORTION OF THE PIPE TO BE CAST OR BUILT INTO THE STRUCTURE WITH THE MASTIC ASPHALT SLEEVE PROJECTING AT EAST 75mm BEFORE ANY TANKING IS APPLIED.

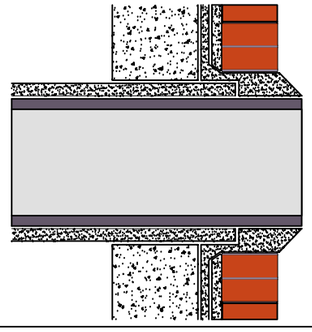
STAGE 3



1. 20mm TWO COAT
2. 20mm THREE COAT
3. TWO COAT ANGLE FILLET
4. 30mm THREE COAT

THE MASTIC ASPHALT TANKING IS APPLIED UP TO THE MASTIC ASPHALT SLEEVE WHICH SHOULD BE WARMED AND CLEANED TO ENSURE A SOUND JOINT.
ADDITIONAL COATS APPLIED AS A COLLAR OVER THE MASTIC ASPHALT AND PIPE, CLIPPED IF NECESSARY AND COMPLETED WITH THE APPLICATION OF A TWO COAT ANGLE FILLET.

STAGE 4



BUILD PROTECTING WALL IF TANKING IS EXTERNAL, OR LOADING WALL OR SLAB IF TANKED INTERNALLY.

Mastic Asphalt Council
Promoting excellence in construction

The Mastic Asphalt Council
27 Greenways Crescent,
Shoreham By Sea,
Sussex
BN43 6HR

Tel: 01273 242778

www.masticasphaltcouncil.co.uk
info@masticasphaltcouncil.co.uk

Service pipe passing through mastic asphalt tanking or tank lining

Scale: NTS

Drawn By: BG

Date: Feb '16

Drawing Number: 07